



SINGER | Brilliance™



Model 6180

Feature	Benefit
80 Built-In Stitch Patterns	8 Basic, 58 Decorative, 8 Stretch, and 6 Buttonholes
Automatic Needle Threader	Easily threads the needle without frustration or eye strain
Automatic Optimal Stitch Settings	Stitches are set to optimal length and width automatically
Push Button Stitch Selection	Easily select your desired stitch with a push of a button
6 Fully Automatic 1-step Buttonholes	Make beautiful buttonholes in a simple 1-step process
Adjustable Stitch Length & Width	Automatic settings for stitch length and width can be overridden for more personalized sewing
Heavy Duty Metal Frame	This rigid support holds all the mechanisms in perfect alignment for precise sewing and durability.
Warranty	25 year on manufacturer's defects; 5 years on electronic components; 1 year on labor
Extension Table	Included extension table for large sewing projects
Automatic Tension	Ensures stable straight stitch quality regardless of the type of fabric



SINGER | Brilliance™



Model 6180

Feature	Benefit
Snap-on Presser Feet	Quick release for easy on and off—change presser feet in a snap!
On Board Storage	The accessories are conveniently stored in the removable sewing table providing easy access to accessories.
Variable Needle Positions	Allows for precise stop stitching
Automatic Reverse	Push the conveniently located Automatic Reverse Button to sew in reverse and reinforce the stitch
Automatic Presser Foot Pressure	Easily sew the lightest weight tricots to the heaviest denim without the need for presser foot pressure adjustments
Sewing Speed	With a maximum sewing speed of 750 stitches-per-minute, projects can be sewn quickly.
Extra-High Presser Foot Lifter	Offers more clearance when placing multiple layers of bulky fabric under the presser foot
Free Arm	Provides easy access to cuffs, collars, pant hems and other smaller or difficult-to-reach areas
Included Accessories	Needles, Bobbins (Class 15), Auxiliary Spool Pin, Spool Felt Discs, Spool Cap, Seam Ripper/Lint Brush, Screwdriver, Darning Plate, Zipper Foot, Buttonhole Foot, Roller Foot, Blind Hem Foot, Button Sewing Foot, Overcasting Foot, Invisible Zipper Foot, Extension Table
13 Needle Positions	Needle position can be changed for individual projects, such as inserting zippers or cording and topstitching.
Up to 6.5 mm Stitch Width	Many stitches can be set for a maximum width of 6.5 mm creating attractive satin and decorative stitches.